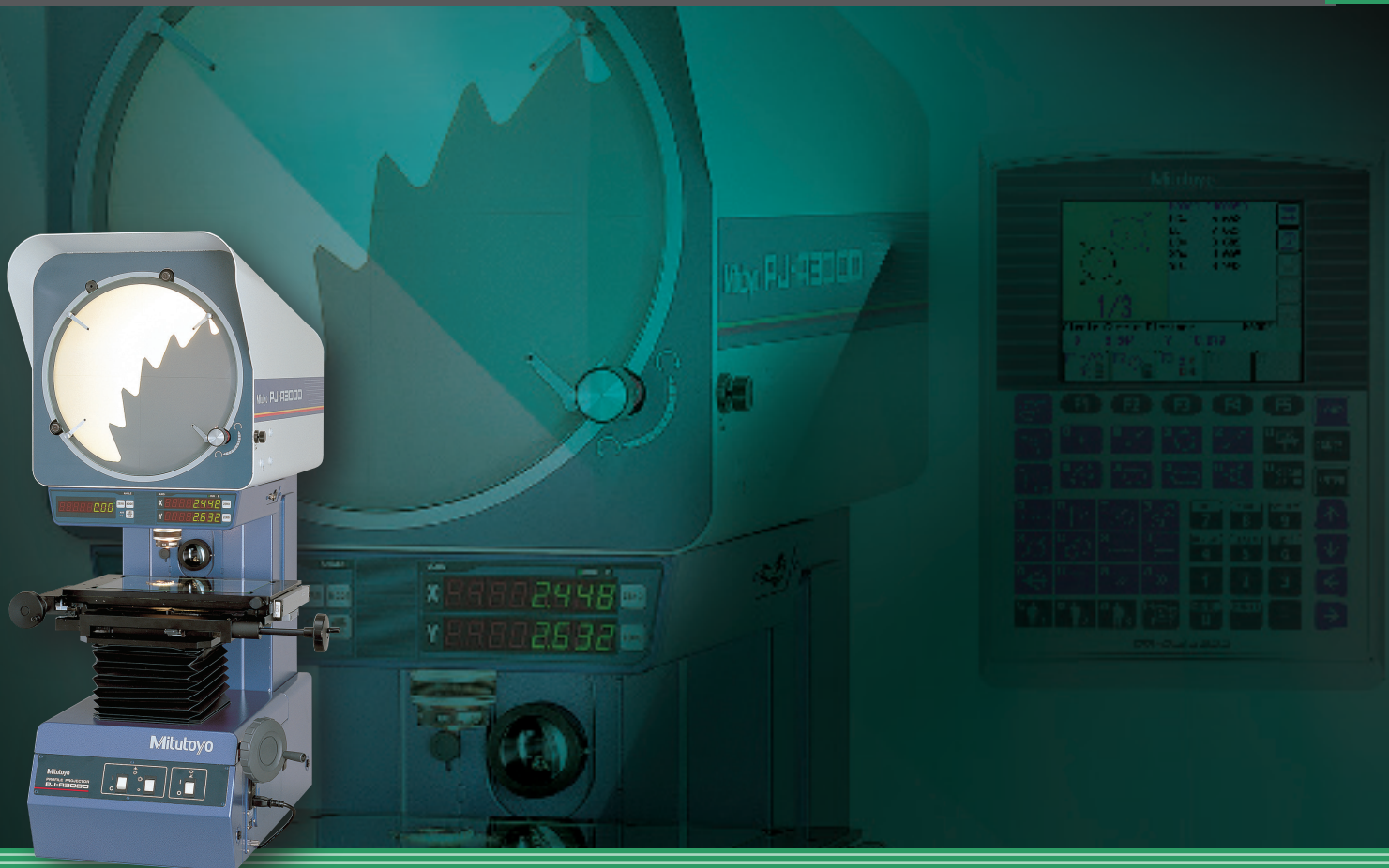


## PJ-A3000 PROFILE PROJECTOR

A series of midsize vertical profile projectors

OPTICAL MEASURING



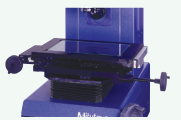
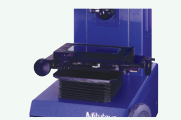
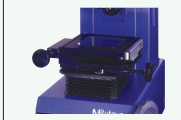
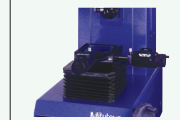
# PJ-A3000 Vertical Profile Projector



## FEATURES

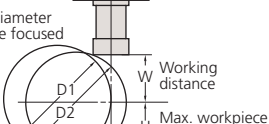
- The PJ-A3000 Series vertical profile projectors are medium-size 11.8" (300mm) models that feature high versatility and easy operation.
- Easy-to-read digital counters are located near the projection screen, thereby minimizing strain associated with excessive movement. A digital angle display eliminates the need to perform complex calculations.
- Digital readout protractor screen facilitates angle measurement.
- A floating table makes measuring quicker and easier.

## SPECIFICATIONS

					
Model		PJ-A3010F-200	PJ-A3005F-150	PJ-A3010F-100	PJ-A3005D-50
Order No.		302-701A	302-702A	302-703A	302-704A
Projected image		Inverted image			
Protractor screen	Effective diameter	12.4" / 315mm			
	Screen material	Fine ground glass			
	Reference line	Cross hair line			
	Angle display (LED)	Resolution: 1° or 0.01° (switchable), Range: ±360° Functions: Absolute/incremental mode switching, Zero Set			
Projection lens	Standard Accessory 10X (172-202)				
Magnification accuracy	Contour illumination	±0.1% or less			
	Surface illumination	±0.15% or less			
Contour illumination	Light source	Halogen bulb (24V, 150W)			
	Optical system	Telecentric system			
	Functions	2-stage brightness switch, Heat-absorbing filter			
Surface illumination	Light source	Halogen bulb (24V, 150W)			
	Optical system	Vertical illumination with a half-reflection mirror			
XY range	8" x 4" (200 x 100mm)	6" x 2" (150 x 50mm)	4" x 4" (100x100mm)	2" x 2" (50 x 50mm)	
Resolution	.0001" / 0.001mm	.0001" / 0.001mm	.0001" / 0.001mm	.0001" / 0.001mm	
Measuring Unit	Built-in linear scales	Built-in linear scales	Built-in linear scales	Digimatic mic heads	
Table size	14.96x9.84" (380x250mm)	11.02x5.98" (280x152mm)	9.84x9.84" (250x250mm)	5.98x5.98" (152x152mm)	
Effective table area	10.47x6.69" (266x170mm)	7.24x3.23" (184x82mm)	5.6x5.6" (142x142mm)	3.23x3.23" (82x82mm)	
Max. workpiece height	3.64" (92.5mm)	4.07" (103.5mm)	3.58" (91mm)	4.86" (123.5mm)	
Functions	± direction switching, SPC output zero-setting	Zero-setting, ± direction switching, SPC output	Zero-setting, ± direction switching, SPC output	± direction switching, SPC output zero-setting	
Power supply	120V AC, 50/60Hz				
Mass	308 lbs. (140kg)	255 lbs. (116kg)	246 lbs. (112kg)	235 lbs. (107kg)	
Standard accessories	10X projection lens set, masking shield, power cord, halogen bulb, fuse, grounding wire, allen wrench, vinyl cover				

## Projection Capacity

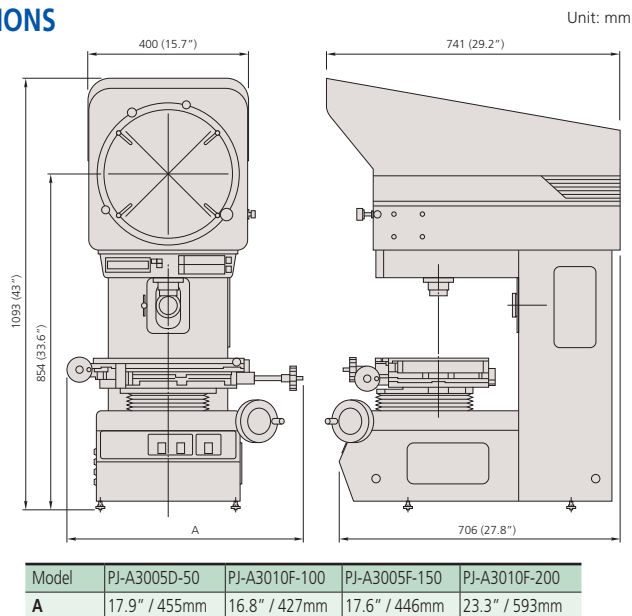
D1: Max. workpiece diameter whose edge line can be focused on the screen center  
 D2: Max. workpiece diameter whose edge line can be focused on the screen line



	Magnification			
	10X	20X	50X	100X
View field	ø31.5	ø15.7	ø6.3	ø3.1
W	66 (20)	32.5 (2)	12.6	5
H	-50 models*	123.5	123.5	123.5
	-100 models	91	91	91
	-150 models	103.5	103.5	103.5
	200 models	92.5	92.5	92.5
D1	-50 models*	224 (198)	87 (61)	27
	-100 models	182	87 (61)	27
	-150 models	207 (198)	87 (61)	27
	200 models	185	87 (61)	27
D2		154 (120)	69 (23)	25

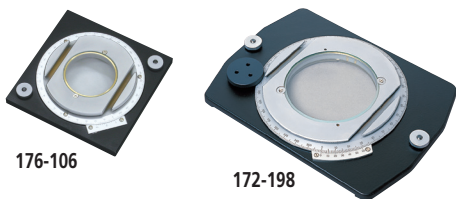
( ): When using surface illumination

## DIMENSIONS



# Optional Accessories

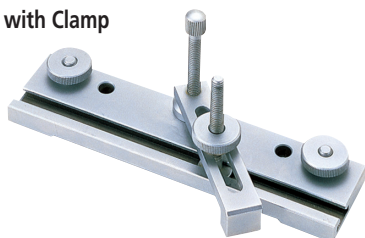
## Rotary Tables



Order No.	176-106	172-198
Effective glass dia.	66mm	100mm
Angle reading	6'	2' (w/ fine adjustment)
Mass	1.7kg	2.5kg

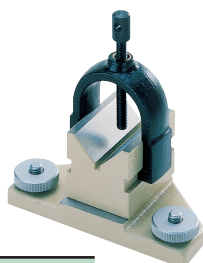
Note: Holder with clamp (176-107) can be mounted.

## Holder with Clamp



Order No.	176-107
Max. workpiece height	35mm
Mass	0.42kg

## V-Block with Clamp



Order No.	172-378
Max. workpiece dia.	25mm
Width of block	41mm
Mass	0.8kg

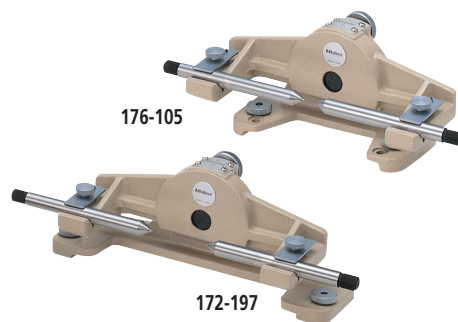
## Reading Scales



- Designed for checking the magnified image of a standard scale.

Graduation	Range	Order No.	Accuracy
0.5mm	200mm	172-118	18 $\mu$ m (15+15L/1000) $\mu$ m
.02"	8"	172-119	.00071"
0.5mm	300mm	172-161	19.5 $\mu$ m (15+15L/1000) $\mu$ m
.02"	12"	172-162	.00077"

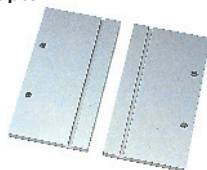
## Swivel Center Supports



Order No.	176-105	172-197
Max. workpiece dia.	70mm (45mm)*	80mm (65mm)*
Max. workpiece length	140mm	140mm
Swivel range	$\pm 10^\circ$	$\pm 10^\circ$
Mass	2.4kg	2.5kg

\*When swiveled 10°

## Fixture Mount Adapter



- Used for the mounting of fixtures such as a rotary table and swivel center supports on PJ-A3010F-200
- Mass: 2kg

## Oblique Reflection Mirrors



- Suitable for inspecting the surfaces of low-reflection-ratio materials such as plastics.

Order No.	172-229	172-230
Application	10X lens	20X lens

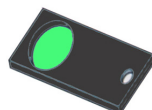
## Standard Scales



- Used for checking magnifying accuracy.

Graduation	Range	Order No.	Accuracy (20°C)
0.1mm	50mm	172-116	(3+5L/1000) $\mu$ m
.01"	2"	172-117	.00013"

## Green Filter



- Increases the sharpness of a contour image on the screen

- 172-202: 10X projection lens set (Standard accessory)
- 172-203: 20X projection lens set
- 172-223: 10X projection lens
- 172-224: 20X projection lens
- 172-204: 50X projection lens
- 172-207: 100X projection lens
- 172-229: Oblique illumination mirror for 10X lens
- 172-230: Oblique illumination mirror for 20X lens
- 172-116: Standard scale (50mm)
- 172-117: Standard scale (2")
- 172-118: Reading scale (200mm)
- 172-161: Reading scale (300mm)
- 172-119: Reading scale (8")
- 172-162: Reading scale (12")
- 172-160-2: Green filter (for PJ-A3000, -50 models)
- 172-160-3: Green filter (for -100, -150, -200 models)
- 512305: Halogen bulb (24V, 150W)
- 383876: Vinyl cover (standard accessory)
- 12AAM027: Overlay chart set – see back page for details

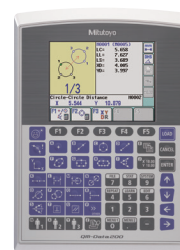
## Fixture and Stage Accessories

- 176-106: Rotary table (Effective diameter: 66mm)
- 172-196: Rotary table (Effective diameter: 100mm)
- 172-198: Rotary table with fine feed wheel (Effective diameter: 4" / 100mm)
- 176-105: Swivel center support (Max. workpiece dia.: 2.7" / 70mm)
- 172-197: Swivel center support (Max. workpiece dia.: 3.1" / 80mm)
- 176-107: Holder with clamp
- 172-378: V-block with clamp (Max. workpiece dia.: 1" / 25mm)
- 999678: Fixture mount adapter
- 64PM167: Stand 22.4 x 20 x 32" (WxDxH)

Availability	PJ-A3005D-50	PJ-A3005F-150	PJ-A3010F-100 PJ-A3010F-200
176-106	✓	✓	
172-196		✓	✓*
172-198		✓	✓*
176-105	✓		
172-197		✓	✓*
176-107	✓	✓	✓*
172-378	✓	✓	✓*

\*Fixture mount adapter (999678) is required for PJ-3010F-200

## QM-Data200



- 264-155A: Stand-mount type
- 264-156A: Arm-mount type 2-D data processing unit.

- The QM-Data 200 supports direct X/Y-axis scale signal input for instrument interfaces that support PJ.
- One RS232C connecting cable (12AAA807) is required.
- For edge sensing capabilities, order the Optoeye-200, part number 332-151 and mounting plate number 12AAE671

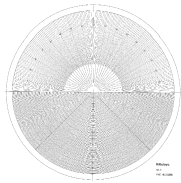
## Optoeye



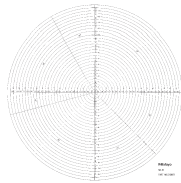
- 332-151: Optoeye\* Edge detection system for QM-Data200
- 12AAE671: Detector Attachment

\* not compatible with PJ-A3005D-50

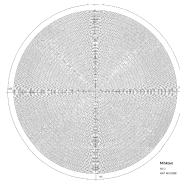
# Overlay Chart Set



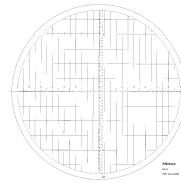
**12AAM587**  
Protractor (1°-grad. radial index) and radius (1mm-radius increment concentric semicircles)



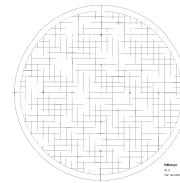
**12AAM588**  
Radius (0.1cm-reading scales and 5mm-radius increment concentric circles)



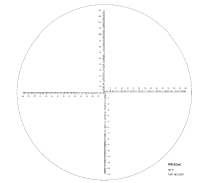
**12AAM589**  
Radius (1X, 10X, 20X, 50X)



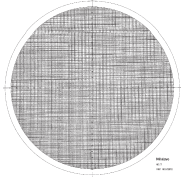
**12AAM590**  
1mm-reading scales (20X, 50X)



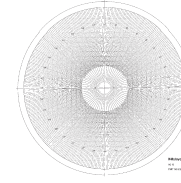
**12AAM591**  
10x10mm sections



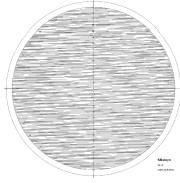
**12AAM592**  
0.5mm-reading scales



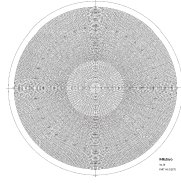
**12AAM593**  
1x1mm sections



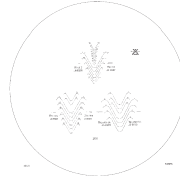
**12AAM594**  
Protractor (1°-grad. diametral index)



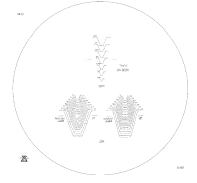
**12AAM595**  
1mm-reading vertical scale



**12AAM596**  
Protractor (1°-grad. diametral index) and radius (1mm-radius increment concentric circles)



**12AAM597**  
Metric, Unified, and Whitworth screw threads (20X)



**12AAM598**  
Metric screw thread (100X) and 20° and 14.5° gear teeth (20X)

Overlay chart set (12 sheets) Order No.: 12AAM027

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